

FIG. 1

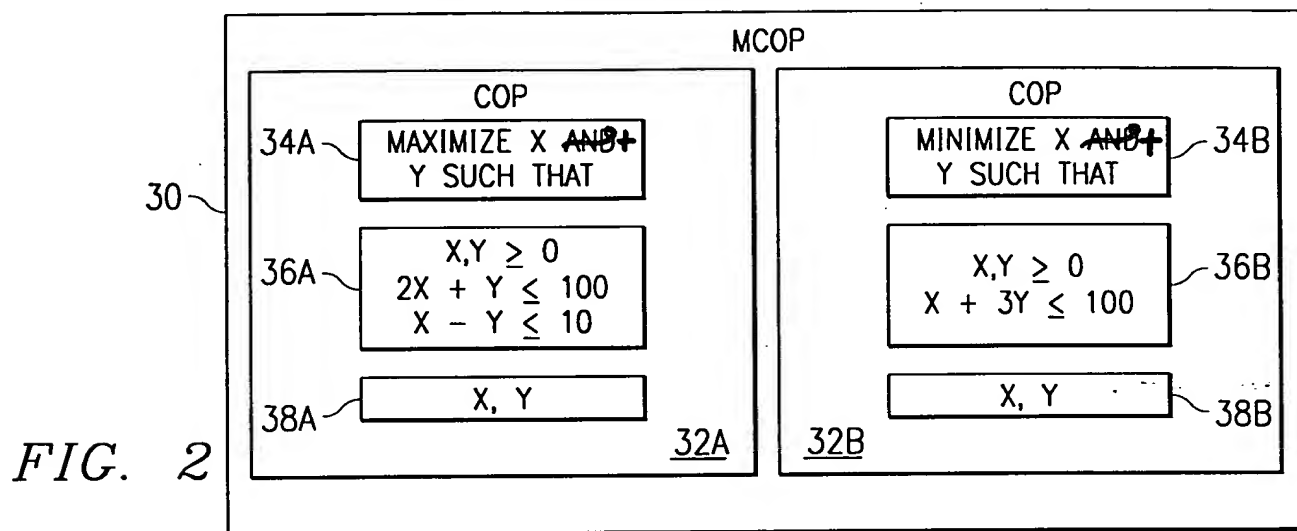


FIG. 2

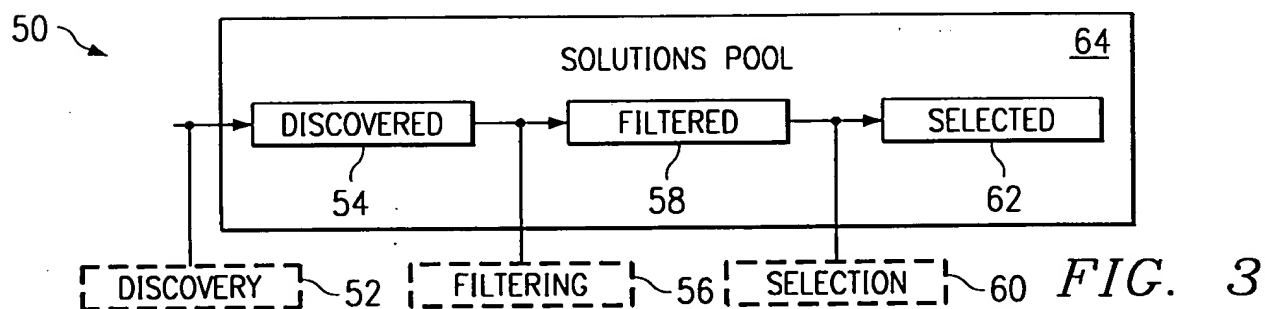
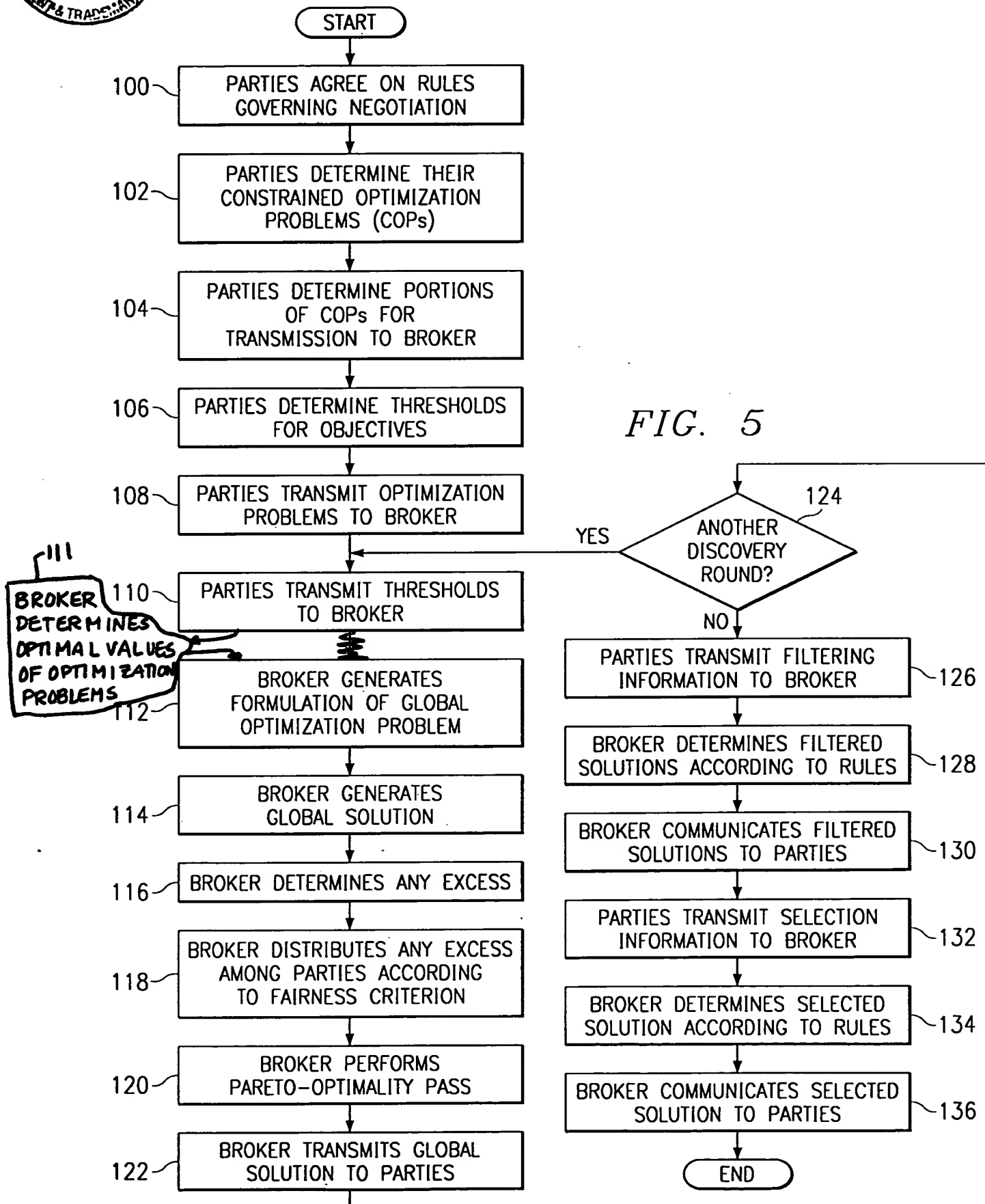


FIG. 3

T <sub>1</sub>	T <sub>2</sub>	X	Y	OBJECTIVE VALUE
60	100	NO SOLUTION		
0	100	30	20	50
50	100	32.5	22.5	55
0	40	15	5	20
10	30	15	5	20
0	0	0	0	0

FIG. 4

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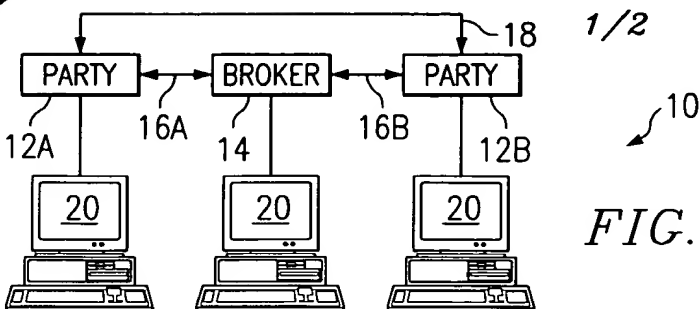
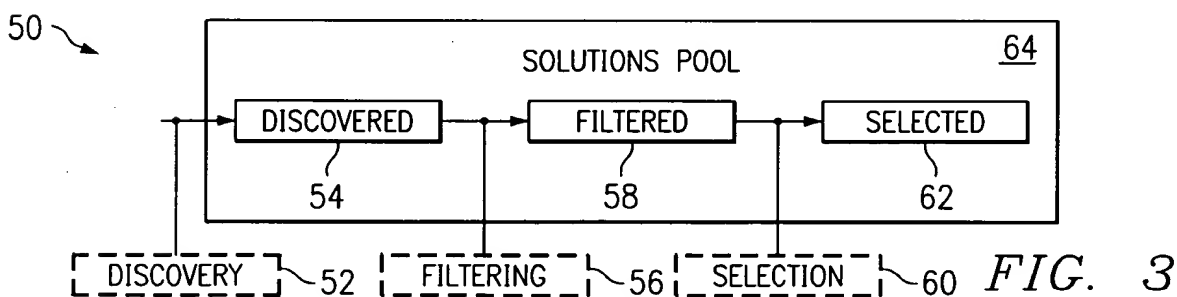
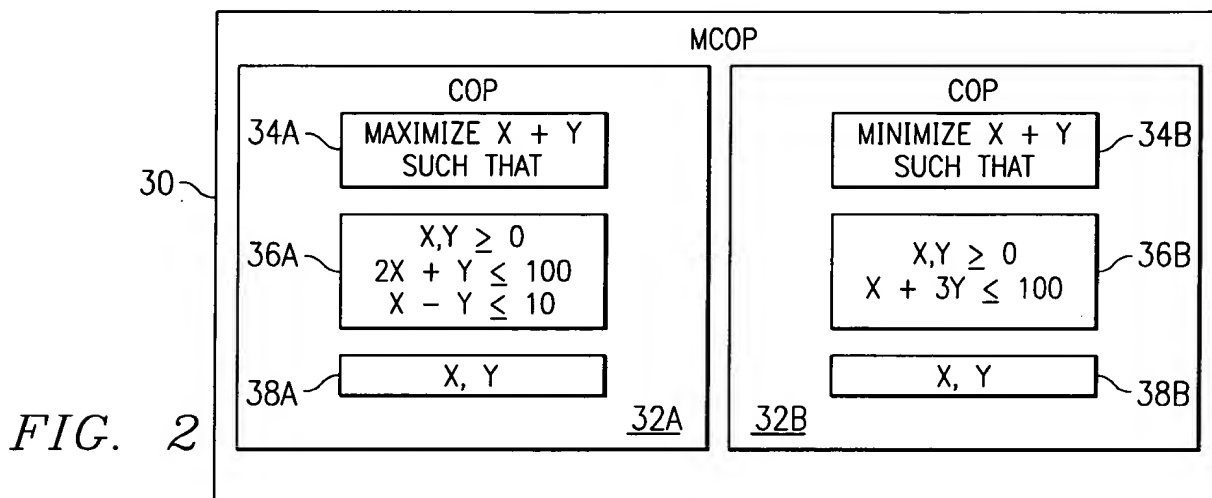


FIG. 1



*FIG. 4*

$T_1$	$T_2$	X	Y	OBJECTIVE VALUE
60	100	NO SOLUTION		
0	100	30	20	50
50	100	32.5	22.5	55
0	40	15	5	20
10	30	15	5	20
0	0	0	0	0



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